

Safety Data Sheet(SDS)

Last revised date : 26-12-2022

1. Identification

1) Product identifier : HDPE BL5400

2) Recommended use of the chemical and restrictions on use

○ Recommended use of the chemical

Feed materials, Intermediates

○ Restrictions on use

Use for recommended use only

3) Details of the supplier of the safety data sheet

○ Seller

Company name : Lotte Chemical Corporation

Address : 05551 Lotte World Tower, 300, Olympic-ro, Songpa-gu, Seoul, 05551 Rep. of KOREA

Telephone number :

Basic Chemicals	+82-2-829-4114	Advanced Materials	+82-31-596-3114
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Emergency phone number

Yeosu Plant	+82-61-688-2100	Ulsan Plant	+82-52-278-3500
Daesan Plant	+82-41-689-5900	Yeosu Plant(Advanced Materials)	+82-61-689-1100

Fax number : +82-2-834-6070

2. Hazards identification

1) Hazard classification

- Specific target organ toxicity single exposure Category 3(Respiratory tract irritation)

2) Allocation label elements

Hazard pictograms



Signal word

- WARNING

Hazard statements

H335 May cause respiratory irritation

Precautionary statements

- Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P271 Use only outdoors or in a wellventilated area.

- Response

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Discomfort call a POISON CENTER / toxins center / physician if you feel unwell.

- Storage

P403+P233 Store in a wellventilated place. Keep container tightly closed.

P405 Store locked up.

- Disposal

P501 Discard the contents/containers in accordance with the laws and laws related to waste.

3) Other hazards:

According to experience and information provided, this product does not affect harmful effects when using and handling it as a regulation.

3. Composition/Information on ingredients

Chemical name	Common name	CAS No.	Content(wt%)
Polyethylene	Polyethylene, Ethene polymer, Ethene, homopolymer	9002-88-4	$\geq 95 \sim \leq 100$

4. First-aid measures

1) Following eye contact

- In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.
- Seek immediate medical assistance.

2) Following skin contact

- For minor skin contact, avoid spreading material on unaffected skin.
- In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.
- Remove and isolate contaminated clothing and shoes.
- Seek immediate medical assistance.

3) Following inhalation

- Administer oxygen if breathing is difficult.
 - Give artificial respiration if victim is not breathing.
 - If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
 - Keep victim warm and quiet.
 - Move to fresh air.
- 4) Following ingestion
- Seek immediate medical assistance.
- 5) Delayed and immediate effects and also chronic effects from short and long term exposure
- May cause respiratory irritation
- 6) Advice to physician
- Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

5. Fire-Fighting measures

1) Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media
 - Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.
 - CO₂.
 - Use dry sand or earth to smother fire.
 - Dry chemical.
 - Water spray.
- Unsuitable extinguishing media
 - Direct water.

2) Special hazards arising from the substance or mixture

- Pyrolytic product
 - Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.
- Risk of fire and explosion
 - Some may burn but none ignite readily.
 - Containers may explode when heated.
- Other
 - May cause toxic effects if inhaled.

3) Special protective equipment for firefighters

- Dike fire-control water for later disposal; do not scatter the material.
- Evacuate area and fight fire from a safe distance.
- Fire involving Tanks: ALWAYS stay away from tanks engulfed in fire.
- Fire involving Tanks: Cool containers with flooding quantities of water until well after fire is out.
- Fire involving Tanks: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.
- Fire involving Tanks: For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.
- Fire involving Tanks: Withdraw immediately in case of rising sound from venting safety devices or discoloration

- of tank.
- Move containers from fire area if you can do it without risk.
- Substance may be transported in a molten form.

6. Accident release measures

- 1) Personal precautions, protective equipment and emergency procedures
 - Clean up spills immediately, observing precautions in Protective Equipment section.
 - Cover with plastic sheet to prevent spreading.
 - Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
 - ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).
 - Please note that materials and conditions to be avoided.
 - Stop leak if you can do it without risk.
- 2) Environmental precautions
 - Prevent entry into waterways, sewers, basements or confined areas.
- 3) Methods and materials for containment and cleaning up
 - Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.
 - Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container.
 - Absorb the liquid and scrub the area with detergent and water.

7. Handling and storage

- 1) Precautions for safe handling
 - Avoid breathing vapors from heated material.
 - Do not enter storage area unless adequately ventilated.
 - Follow all MSDS/label precautions even after container is emptied because they may retain product residues.
 - Handling refer to engineering control/personal protection section.
 - Loosen closure cautiously before opening.
 - Please note that materials and conditions to be avoided.
 - Use care in handling/storage.
 - Use only in a well-ventilated area.
- 2) Conditions for safe storage (including any incompatibilities)
 - Empty drums should be completely drained, properly bunged, and promptly returned to a drum reconditioner, or properly disposed of.

8. Exposure controls & personal protection

1) Chemical exposure limits, Biological exposure standard

- Contains no substances with occupational exposure limit values.

2) Appropriate engineering controls

- If user operations generate dust, fume, or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

3) Personal protective equipment

- Respiratory protection
 - If you have a direct contact or exposed to the material, wear the appropriate form of respiratory protection certified.
- Eye protection
 - If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles.
- Hand protection
 - Wear chemical safety gloves.
- Skin protection
 - Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

9. Physical and chemical information

Property name	Values	Source
Appearance		
Physical state	Soild	
Color	White	
Odor	Odorless	
Odor threshold	No data available	
pH	Not applicable	
Melting point/freezing point	85 - 140 °C	
Initial boiling point and boiling range(°C)	Not applicable	
Flash point(°C)	> 221 °C	
Evaporation rate	Not applicable	
Flammability(solid, gas)	No data available	
Upper/lower flammability or explosive limits	Not applicable	
Vapour pressure	Not applicable	
Solubility(ies)	Insolubility	
Vapour density	Not applicable	
Relative density	No data available	

n-octanol/water partition coefficient	No data available	
Auto ignition temperature	> 300 °C	
Decomposition temperature	No data available	
Viscosity(mm²/s, 40°C)	No data available	
Molecular weight(mass)	> 1,000 g/mol	
Density	0.91 - 0.97 g/cm³	
Specific gravity	0.91 - 0.97	

10. Stability and reactivity

1) Chemical stability and Possibility of hazardous reactions

- Containers may explode when heated.
- Fire may produce irritating, corrosive and/or toxic gases.
- Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.
- Some may burn but none ignite readily.

2) Conditions to avoid

- Ignition source(heat, spark, flame, etc.).

3) Incompatible materials

- Combustibles, reducing material.

4) Hazardous decomposition products

- Corrosive/toxic fume.
- Irritating, corrosive and/or toxic gas.

11. Toxicological information

1) Information on the likely routes of exposure

- No data available

2) Health hazard information

○ Acute toxicity

- Acute toxicity(Oral) LD50 (Rat) : > 8,000 mg/kg
 - Polyethylene
 - : LD50> 8000 mg / kg experimental species: Rat
- Acute toxicity(Dermal) PRODUCT : Not classified
 - No data available
- Acute toxicity(Inhalation:Gases) PRODUCT : Not classified

- No data available
- Acute toxicity(Inhalation:Vapours) PRODUCT : Not classified
 - No data available
- Acute toxicity(Inhalation:Dust/mist) LC50 (Rat) : 75.5 mg/l (Exposure time : 30 min)
 - Polyethylene
 - : LC50 75.5 mg / l 30 min experimental species: Rat
- Skin corrosion/irritation PRODUCT : Not classified
 - No data available
- Serious eye damage/eye irritation PRODUCT : Not classified
 - No data available
- Respiratory sensitization PRODUCT : Not classified
 - No data available
- Skin sensitization PRODUCT : Not classified
 - No data available
- Carcinogenicity PRODUCT : Not classified
 - Polyethylene
 - : 3 (IARC)
- Germ cell mutagenicity PRODUCT : Not classified
 - No data available
- Reproductive toxicity PRODUCT : Not classified
 - No data available
- Specific target organ toxicity single exposure PRODUCT : Category 3(Respiratory tract irritation)
 - Polyethylene
 - : If breathing dust causes inflammation of the lungs in laboratory animals (rats).
- Specific target organ toxicity repeated exposure PRODUCT : Not classified
 - No data available
- Aspiration hazard PRODUCT : Not classified
 - No data available

12. Ecological information

- 1) Ecotoxicity
 - No data available
- 2) Persistence and degradability
 - No data available
- 3) Bioaccumulative potential
 - No data available
- 4) Mobility in soil

No data available

5) Other adverse effects

No data available

13. Disposal considerations

1) Disposal methods

- Empty containers should be taken to an approved waste handling site for recycling or disposal.

2) Precautions (including disposal of contaminated container or package)

- Dispose of in accordance with local regulations.
- Send to a licensed waste management company.

14. Transport information

1) UN No. : Not applicable

2) Proper shipping name : Not applicable

3) Hazard class : Not applicable

4) Packing group : Not applicable

5) Marine pollutant : No

6) Special precautions for user related to transport or transportation measures :

Emergency measures in case of fire : Not applicable

Emergency measures in the effluent : Not applicable

- ADR

- Tunnel restriction code : Not applicable

- IMDG

- Marine pollutant : No

- Air transport(IATA)

- UN No. : Not applicable
- Proper shipping name : Not applicable
- Class or division : Not applicable
- Packing group : Not applicable

15. Regulatory information

Australia Industrial Chemicals Act

- Not applicable

China Inventory of Existing Chemical Substances (IECSC)

- Inventory - China - Inventory of Existing Chemical Substances (IECSC)

- Polyethylene : Present [05721]

92/32/EEC

- Not applicable

European Union Official Journal of the European Communities 15 June 1990 - Annex Based on Article 13 of Directive 67/548/EEC Amended by Directive 79/831/EEC

- Not applicable

Japan Law Concerning the Examination and Regulations of Manufacture, etc. of Chemical Substances

- Inventory - Japan - Existing and New Chemical Substances (ENCS)

- Polyethylene : (6)-1

New Zealand Environmental Protection Authority, Inventory of Chemicals

- Inventory - New Zealand - Inventory of Chemicals (NZIoC)

- Polyethylene : May be used as a single component chemical under an appropriate group standard

Turkey Regulation on Inventory and Control of Chemicals

- Not applicable

Taiwan Chemical Substance Inventory

- Inventory - Taiwan - Taiwan Chemical Substance Inventory (TCSI)

- Polyethylene : Present

Vietnam National Chemicals Inventory (NCI)

- Inventory - Vietnam - National Chemicals Inventory (NCI) (DRAFT)

- Polyethylene : Present 12086

16. Other information

1) Reference

NCIS, KOSHA, Montreal Protocol, ECHA, OECD SIDS, EU IUCLID, HSDB(PubChem), NITE, NTP, ACGIH, IARC, NIOSH, ChemIDplus, EPA, EPI Suite, INCHEM

2) Issue date : 26-12-2022

3) Revision date

- Revised date count : 2-1

- Last revised date : 26-12-2022

4) Other

ACGIH : American Conference of Governmental Industrial Hygienists
ADR : Agreement Concerning the International Carriage of Dangerous Goods by Road
ATE : The Acute Toxicity Estimate
ECHA : European Chemicals Agency
EPA : United States Environmental Protection Agency
EPI Suite : The Estimation Programs Interface for Windows
EU IUCLID : International Uniform Chemical Information Database
HSDB : Hazardous Substances Data Bank
IARC : International Agency for Research on Cancer
IATA : International Air Transport Association
IMDG : International Maritime Dangerous Goods Codes
INCHEM : Internationally Peer Reviewed Chemical Safety Information
M-Factor : The Multiplication Factor
NIOSH : National Institute of Occupational Safety and Health
NITE : National Institute of Technology and Evaluation(JAPAN)
NTP : National Toxicology Program
SCL : Specific Concentration Limit
OECD SIDS : Organization for Economic Co-operation and Development Screening Information Dataset